

Job Sheet #46



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5394-043
Job Sheet 174531



Part No: D5394-043

Job Qty: 2 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/12/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 16.02.01 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/12/18	0.00	0.00	Start Up Large Fab-3		
110	Large Fab	2 pcs		4/12/18	0.00	0.65	Large Fab 1		
120	QC	2 pcs		4/12/18	0.00	0.00	QC9		
130	QC	2 pcs		4/12/18	0.00	0.00	QC5		
135	Mill Conv	2 pcs		4/12/18	0.00	0.58	Mill Conv 1		
137	QC	2 pcs		4/12/18	0.00	0.00	QC5		
140	Powdercoat	2 pcs		4/12/18	0.00	0.19	Powdercoat2		
150	QC	2 pcs		4/12/18	0.00	0.00	QC3		
160	Packaging	2 pcs		4/12/18	0.00	0.00	Packaging3-2		
170	QC21-SA	2 Ea		4/12/18	0.00	0.00	QC21		

Part Op 135 - DRILL HOLE AS PER DWG (ADD BLOCK BETWEEN BRACKET) DEBURR
Descriptions: 140 - ***MASK HOLES PRIOR TO POWDERCOAT***

M138839. START: 1:15 Q.T.: 400° FINISH 1:15.

Job BOM

Part / item	Component Name	Quantity	Operation	Container
D5394-5	Bracket	2 Ea (1 ea)	90-Start up Operation	
D5394-7	Bracket	2 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5394-5	2	2	0
	D5394-7	2	1	0



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Container No: S064020



Part: D5394-043

Job No: 174531

Serial No/Batch: S064020

Revision:

Inspector:

3 PM Dart.Gagnon.Michelle